



方底纸袋制袋机 SQUARE BOTTOM PAPER BAG MAKING MACHINE



大连艾特斯科技工程有限公司

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WORLD-CLASS BRANDS 世界一流品牌

大连艾特斯科技工程有限公司

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ABOUT US

关于我们

大连艾特斯科技工程有限公司是一家集研发、生产、销售、服务于一体的方底纸袋制袋机制造企业。公司经历25年多的发展，充分消化和吸收了国外的先进设计理念，引进国外先进制造工艺及管理体系，针对客户提出的意见及要求，不断地进行技术升级及科技创新，使企业进入稳健发展之路。

公司秉承“以品质赢信誉，以信誉创品牌，以品牌赢市场”的经营理念，持续“精工细作”，为客户提供满意的产品。

Dalian ATC Technology Engineering Co, Ltd specializes in development, production, sales and service of square bottom paper bag making machine. During the past over 25 years, ACT has fully digested and absorbed worldwide advanced design concepts, introduced advanced manufacturing process and management system. According to the advices and demands of customers, ATC focuses on technological innovation and stable development status.

ATC has always been adhering to the "Quality to win credibility, Credibility to win brand, Brand to win market" business philosophy. Provides to customers the satisfactory products and services based on "elaborate craftsmanship".

公司产品：

OUR PRODUCTS INCLUDE:

轮转式全自动纸袋制袋机
Reel Fed Type Paper Bag Making Machine Series

单张式全自动纸袋制袋机
Sheet Fed Type Paper Bag Making Machine Series



公司经营理念

BUSINESS PHILOSOPHY

我们秉承"责任明确、质量第一；全员经营、客户第一；诚信经营、信誉第一；提高技能、效率第一"的公司经营方针，"管理+品质+技术+高效"的企业宗旨，以规范的工艺技术，"质量就是生命"的经营理念、合理的销售价格、完善的售后服务，不断的满足客户的需求！实现共赢，回报社会！

We inherit the business philosophy of "Clear responsibility, Quality first; Integrity Business, Reputation first; Enhance skills, Efficiency first," Business purposes of "Quality + quality + technology + efficient". We continuously satisfy customers' demand with standardized technology, business philosophy of quality is life, reasonable price and perfect after-sales service to achieve win-win and social returns.

轮转式全自动制袋机系列

REEL FED TYPE PAPER BAG MAKING MACHINE SERIES

● 高生产率

轮转印刷后，直接上机生产，节省中间环节工艺及人工成本的同时，配合设备高速稳定生产的特性，大大提高生产率。

● HIGH PRODUCTIVITY

Produce on the machine directly after rotary painting with high productivity , which effectively saves the cost of intermediate links and human labor.

● 高稳定性

机械部分JIS（日本工业标准）为设计以及生产依据；电器部分与施耐德、三菱、诺信等世界一流厂商战略合作；保证了设备的24小时不间断生产以及长久的使用寿命。

● HIGH STABILITY

The mechanical parts comply the standards of JIS (Japanese Industrial Standards), and we cooperate with world-class manufacturers such as Schneider, Mitsubishi, Nordsen for the Electrical parts, which both ensure our machine the capability of 24 hours uninterrupted producing and a long service life.



无级变速分切装置

通过设备上搭载的两台伺服电机进行控制驱动，结合PLC控制处理，在随意变换速度的基础上，实现定位精准、换型时间缩短、消耗率低

CONTINUOUSLY VARIABLE CUTTING DEVICE

Besides changing the speed freely, achieve the goal of accurate positioning, Fast model changing and low consumption by using two servomechanism to drive and combining with PLC control process.



新型角底装装置

可以在角底部装置上可以任意选择打孔模式和J型口模式，减少后道工序，拓宽制作范围。

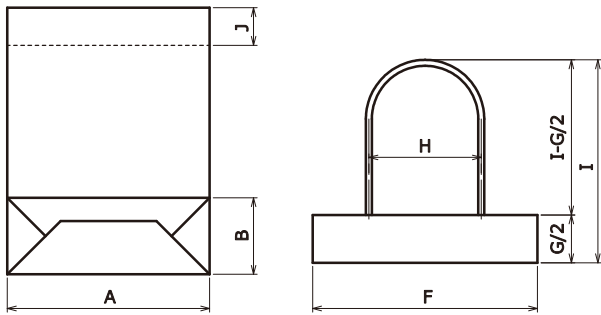
NEW BOTTOM FORMING UNIT

Punch mode and J-cut can be selected arbitrarily to reduce the subsequent steps and broadening the producing scope.

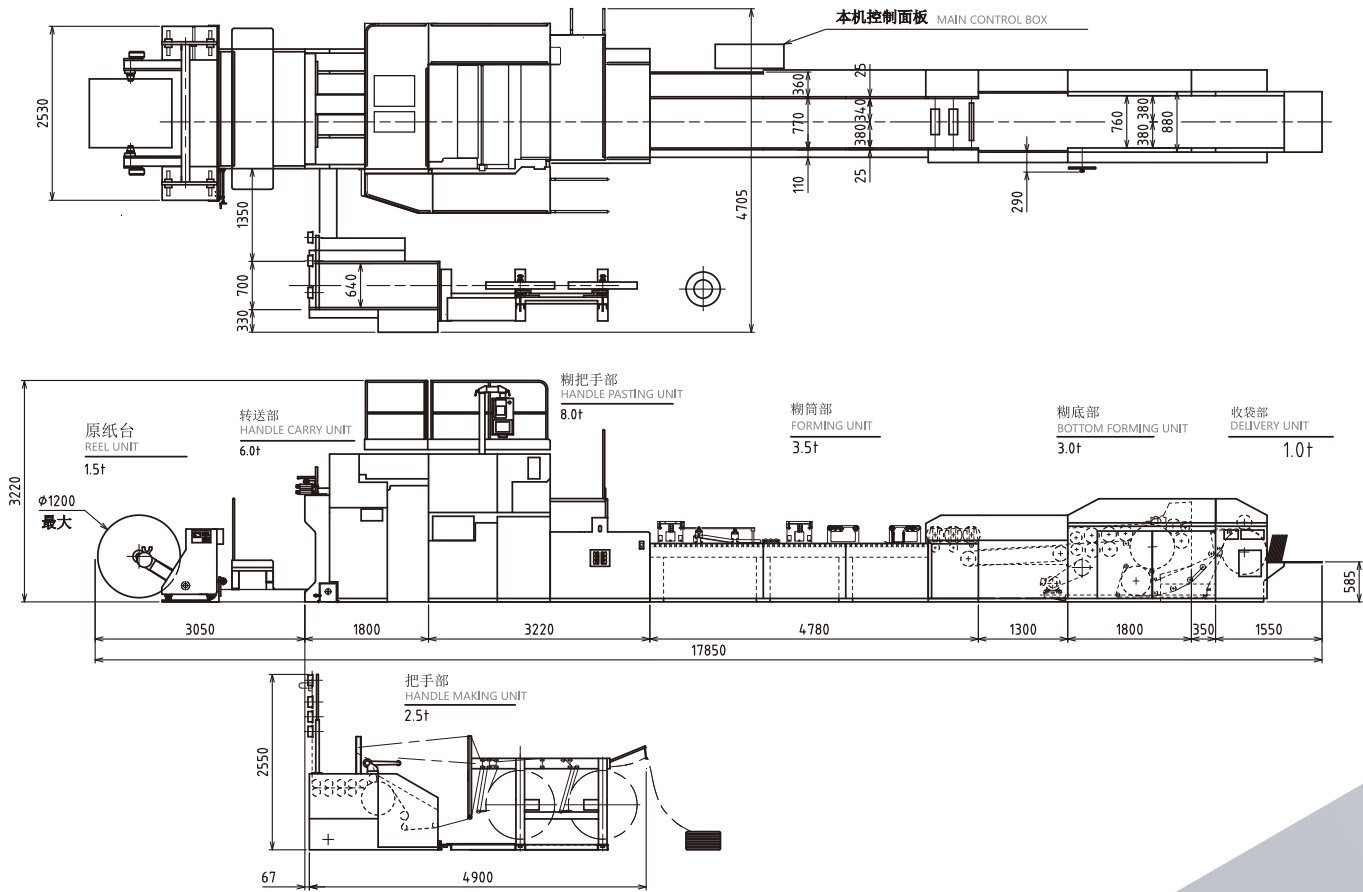
轮转式全自动制袋机系列规格表
SPECIFICATIONS

设备型号	袋宽 (mm)	袋底宽 (mm)	纸张宽 (mm)	纸长 (mm)	袋筒长 (mm)	贴条切断长 (mm)	贴条宽 (mm)	提手绳距离 (mm)	提手高度 (mm)	内折宽 (mm)	设备容量 (KVA)	制袋能力 (个/分钟)
TYPE	BAG WIDTH	BOTTOM WIDTH	SHEET WIDTH	SHEET LENGTH	TUBE LENGTH	HANDLE LENGTH	HANDLE PAPER WIDTH	STRING PITCH	STRING HEIGHT	TOP FOLDING	EQUIPMENT CAPACITY	SPEED A / MIN.
	A	B	C	D	E	F	G	H	I	J		
DTF360M-B76	210~360	70~150	590~1050	340~600	280~540	152.4	80~90	76.2	170~180	40~60	15	45~80
DTF460M-B95	260~460	70~180	690~1260	380~600	320~540	188.5	80~90	94.2	170~180	40~60	18	40~70
DTF600M-B133	400~600	100~230	1070~1630	520~800	460~740	266.7	90~100	133.35	170~180	50~60	22	40~60

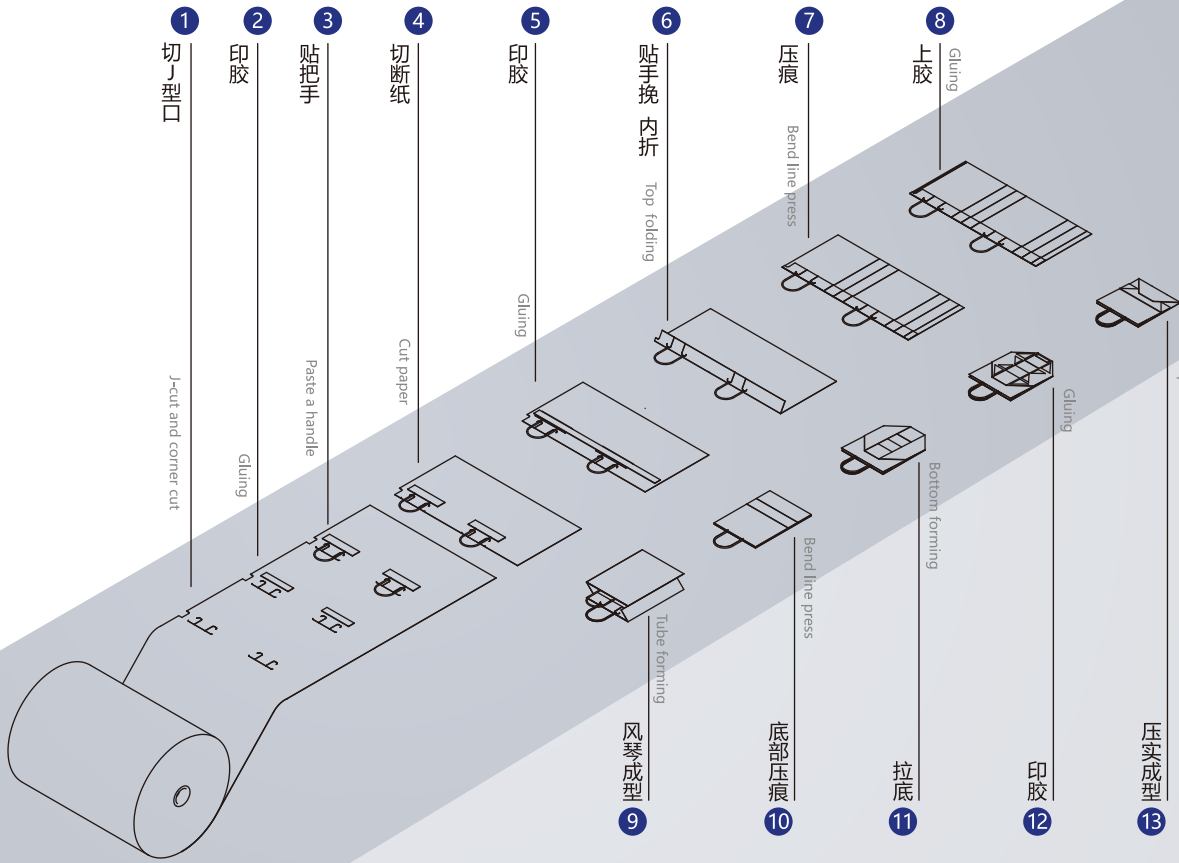
注:「制袋能力」是由空气湿度、纸张材质、纸张基重、纸张公差、以及纸绳和纸板的材质和胶水等条件所决定。
Note: [Speed] is determined by conditions such as air humidity, paper materials, paper basis weight, paper tolerance and materials and glue of paper rope and cardboard.



设备整体图 (360型)
OUTSIDE DRAWING (TYPE 360)

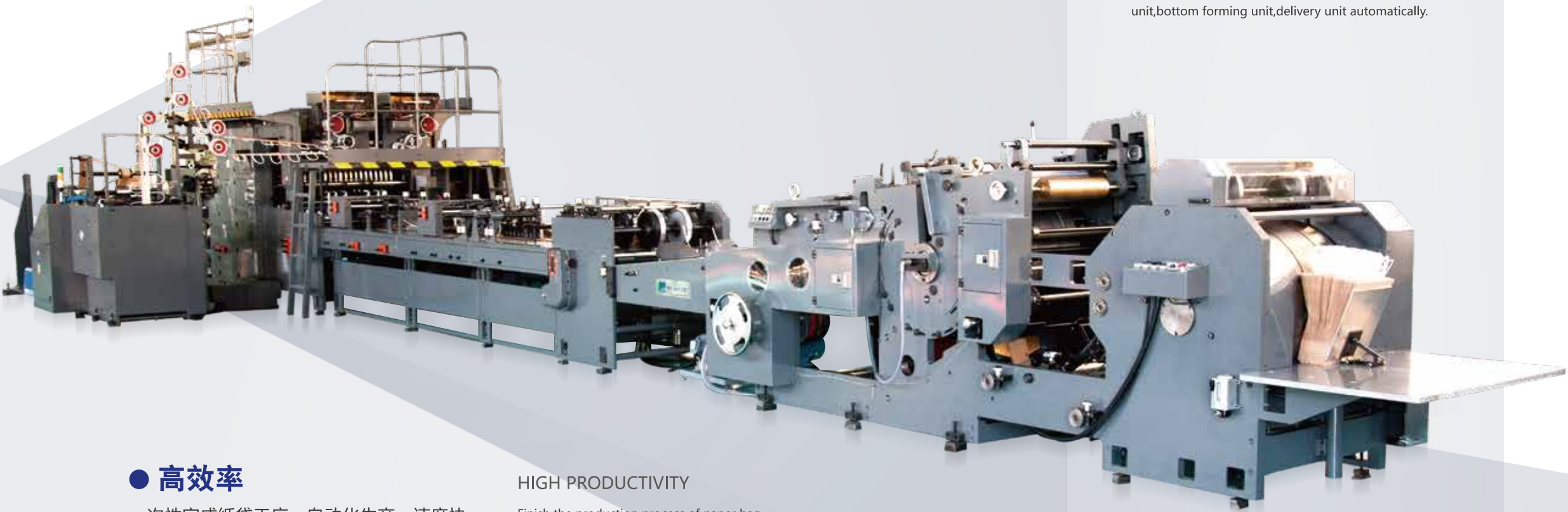


工序流程图
FLOW CHART



单张式自动制袋机系列

SHEET FED TYPE PAPER BAG MAKING MACHINE SERIES



● 高效率

一次性完成纸袋工序，自动化生产，速度快，效率高，可生产多种规格的高档纸袋。

● 耐久性

采用世界一流厂家或中外合资厂家生产的电机及高精度、高材质的机械部件，确保机械的耐久性。采用世界知名品牌的高品质电气产品，确保设备的使用寿命更长。

● 易操作

采用变频调速，触摸屏操作，更直观的全盘控制，单点手摇式微调摇杆，调整简便快捷。

HIGH PRODUCTIVITY

Finish the production process of paper bag automatically, fast, efficiently. Various specifications of high-quality paper are enable.

DURABILITY

Use world-class manufacturers ' or joint venture manufacturers' motors and high precision mechanical components to ensure the durability of the machine. Use World famous brand of high-quality electrical products to ensure the durability of the machine.

EASY TOO PERATE

Use VVVF, touch screen, clear full control, finely adjust handle to ensure the operation quick and easy.

25年多的制袋机制造经验，采用日本先进制袋技术和加工工艺，一次性完成：送纸、定位、压痕、上胶、成筒、内折压痕、拉底、上底胶、压实、收袋一系列制袋步骤，实现自动化生产。

With the manufacturing experience of paper bag machine for more than 25 years and adopted advanced Japanese technology and processing, the machine can finish the jobs of feeder unit ,handle paster unit,forming unit,bottom forming unit,delivery unit automatically.



提手板纸贴合装置

将飞达发送过来的原纸切J型口后，与分切搬送装置传送过来的提手进行定位后粘贴，然后通过“角笼”装置将上口内折，完成贴提手步骤。

HANDLE PAPERBOARD BONDING UNIT

When cut the paper sent from feeding using J-cut, position and paste the handle sent from the slitter. And then, fold the upper open ingusing "Drum " to finish the handle step.



提手搬送装置

将提手制造机发送过来的纸条分切后，通过控制速度与张力等要素，配合主动力系统，将提手成品搬送到贴合的准确位置。

HANDLE TRANSPORTING UNIT

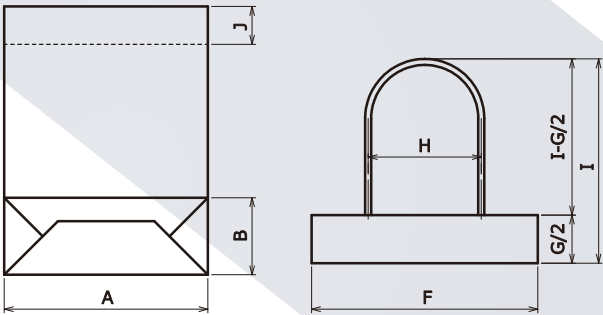
After cut the paper sent from the handle maker, move the handle to the exact paste position with the help of main power system controlling the factor of speed and tension.

自动提手制袋机系列规格表

SPECIFICATIONS

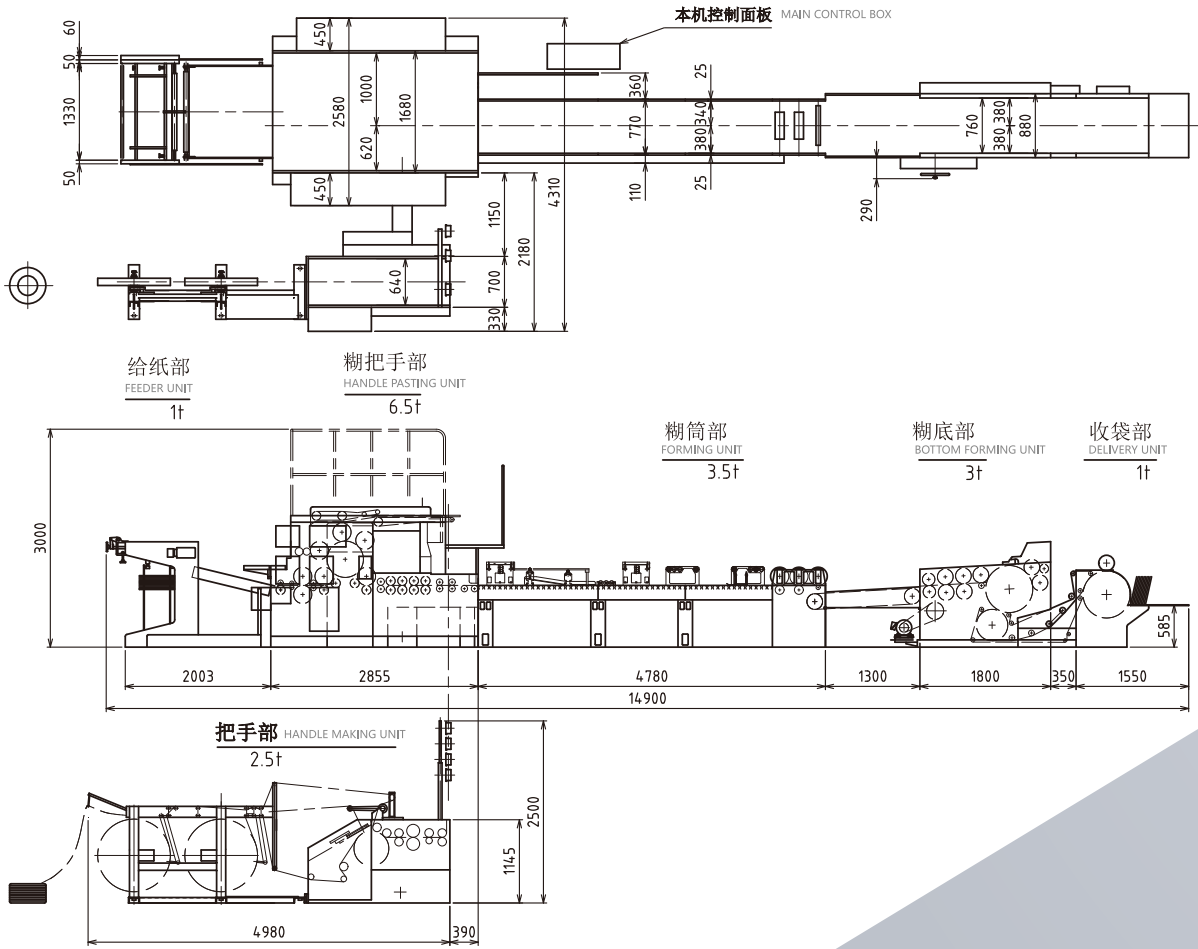
设备型号	袋宽 (mm)	袋底宽 (mm)	纸张宽 (mm)	纸长 (mm)	袋筒长 (mm)	贴条切断长 (mm)	贴条宽 (mm)	提手绳距离 (mm)	提手高度 (mm)	内折宽 (mm)	设备容量 (KVA)	制袋能力 (个/分钟)
TYPE	BAG WIDTH	BOTTOM WIDTH	SHEET WIDTH	SHEET LENGTH	TUBE LENGTH	HANDLE LENGTH	HANDLE PAPER WIDTH	STRING PITCH	STRING HEIGHT	TOP FOLDING	EQUIPMENT CAPACITY	SPEED A / MIN.
编号 NUMBER	A	B	C	D	E	F	G	H	I	J		
S220M-B66	150~250	60~110	490~750	270~440	220~390	133.4	80~90	66.7	160~180	40~50	14	50~70
M360M-B76	180~360	70~150	510~1050	340~600	280~540	152.4	80~90	76.2	170~180	50~60	15	45~65
L500M-B95	260~500	70~180	690~1260	380~620	320~560	188.5	80~90	94.2	170~180	50~60	17	40~60
X500M-B95	260~500	80~230	710~1260	460~800	400~750	188.5	80~90	94.2	170~180	50~60	18	40~60
X600M-B114	350~600	100~230	890~1450	520~800	460~750	228.6	80~90	114.3	170~180	50~60	22	40~50

注：「制袋能力」是由空气湿度、纸张材质、纸张基重、纸张公差、以及纸绳和纸板的材质和胶水等条件所决定。
Note: [Speed] is determined by conditions such as air humidity, paper materials, paper basis weight, paper tolerance and materials and glue of paper rope and cardboard.



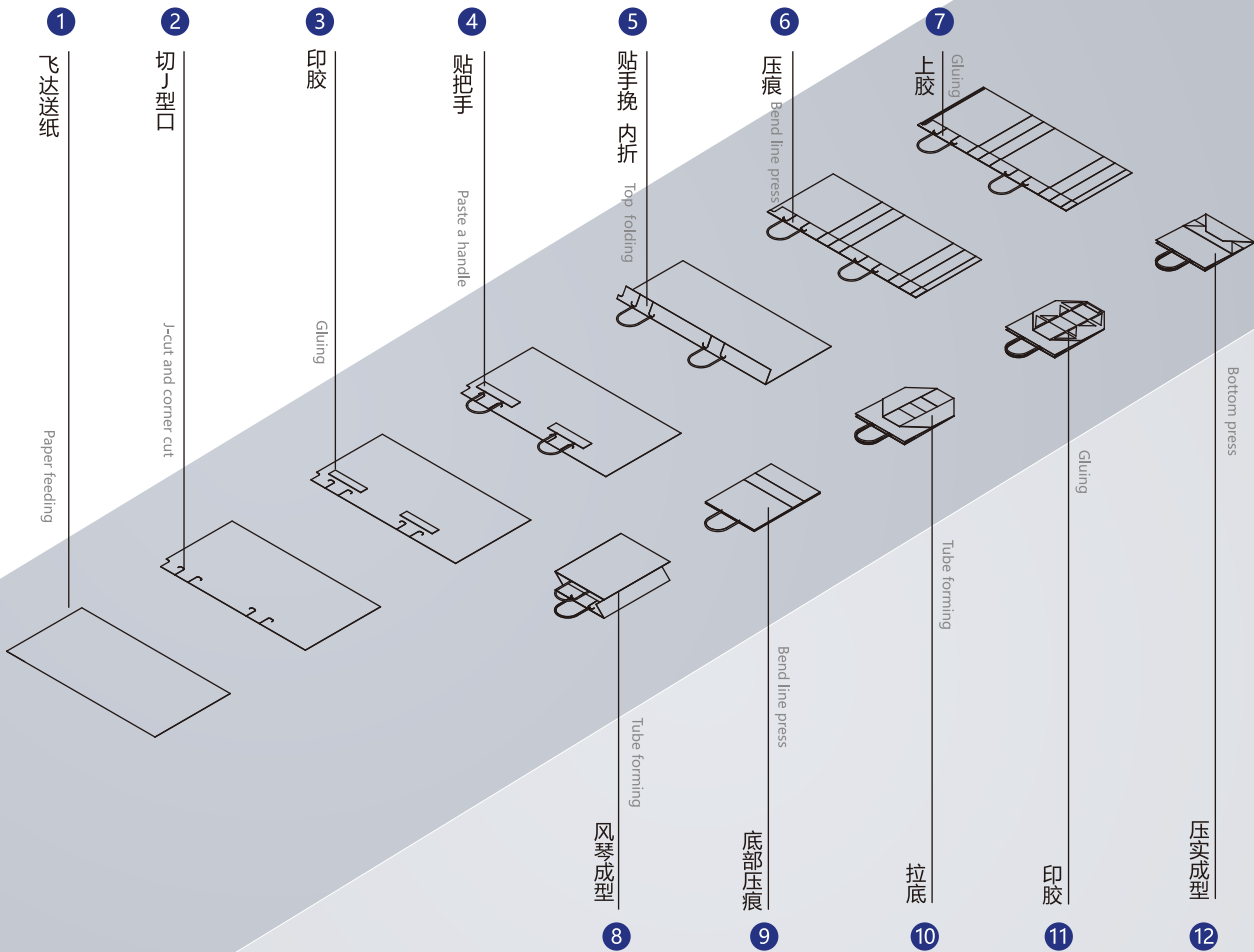
设备整体图（360型）

OUTSIDE DRAWING (TYPE 360)



工序流程图

FLOW CHART

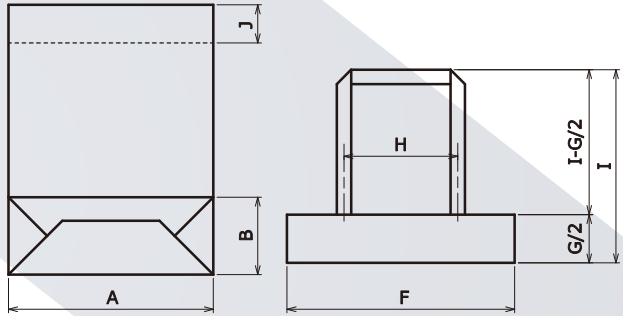


自动提手（扁绳）制袋机系列

SPECIFICATIONS

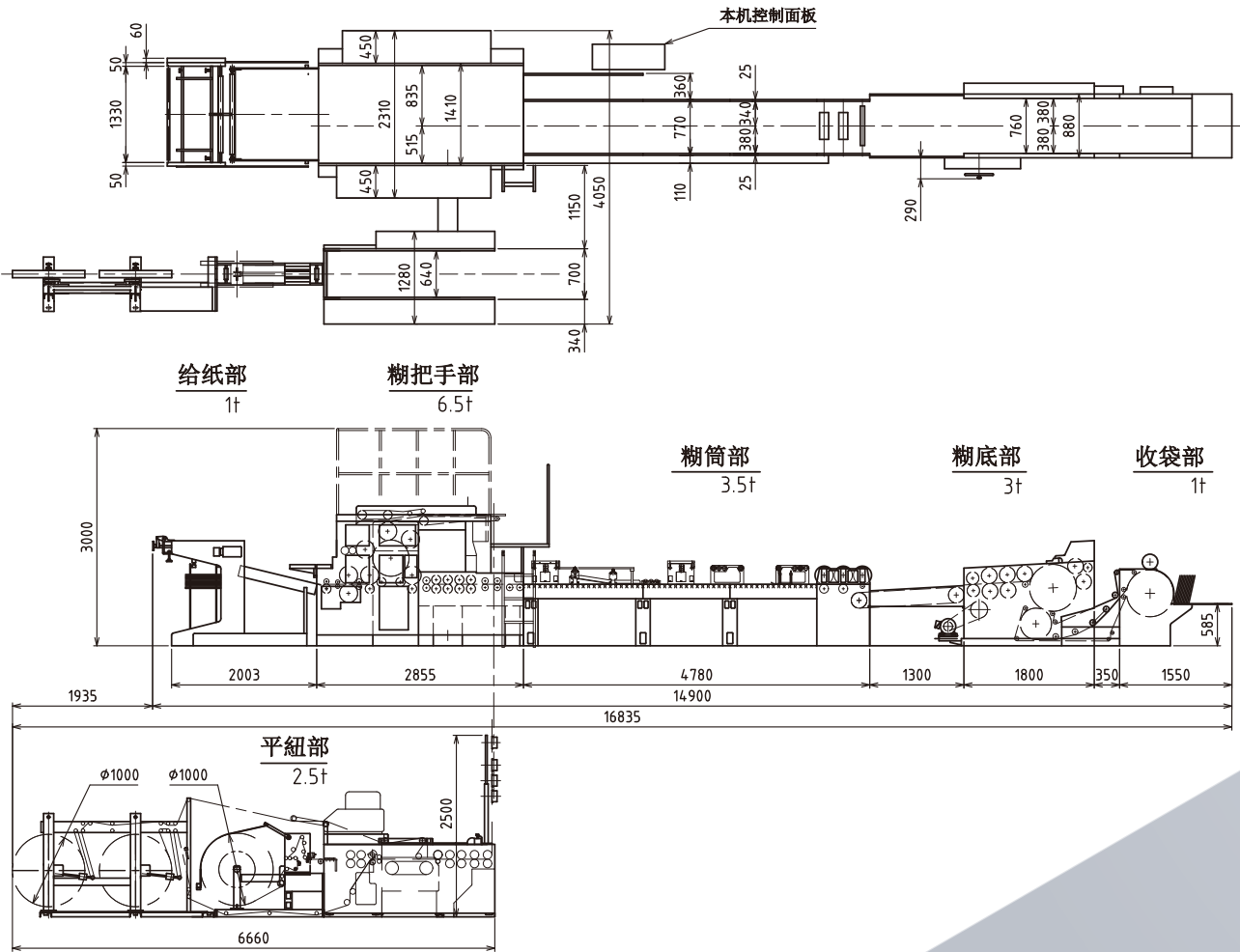
设备型号	袋宽 (mm)	袋底宽 (mm)	纸张宽 (mm)	纸长 (mm)	袋筒长度 (mm)	提手贴片长 (mm)	提手贴片宽 (mm)	提手间距 (mm)	提手高 (mm)	内折宽 (mm)	设备容量 (KW)	制袋能力 (个/分钟)
TYPE	BAG WIDTH	BOTTOM WIDTH	SHEET WIDTH	SHEET LENGTH	TUBE LENGTH	CARD WIDTH	TOP FOLDING	CARD LENGTH	PUNCHING DISTANCE	HOLE DIAMETER	POWER CONSUMPTION	SPEED A / MIN.
	A	B	C	D	E	F	G	H	I	J		
S250M-H66	150~250	60~110	490~750	270~440	220~390	133.4	80~90	66.7	150~170	40~50	14	45~70
M360M-H95	210~380	70~150	530~1050	340~600	280~540	188.5	80~90	95	150~170	50~60	15	45~65
L500M-H95	260~500	70~180	690~1260	380~620	320~560	188.5	80~90	95	150~170	50~60	17	40~60

注：「制袋能力」是由空气湿度、纸张材质、纸张基重、纸张公差、以及纸绳和纸板的材质和胶水等条件所决定。
Note: [Speed] is determined by conditions such as air humidity, paper materials, paper basis weight, paper tolerance and materials and glue of paper rope and cardboard.



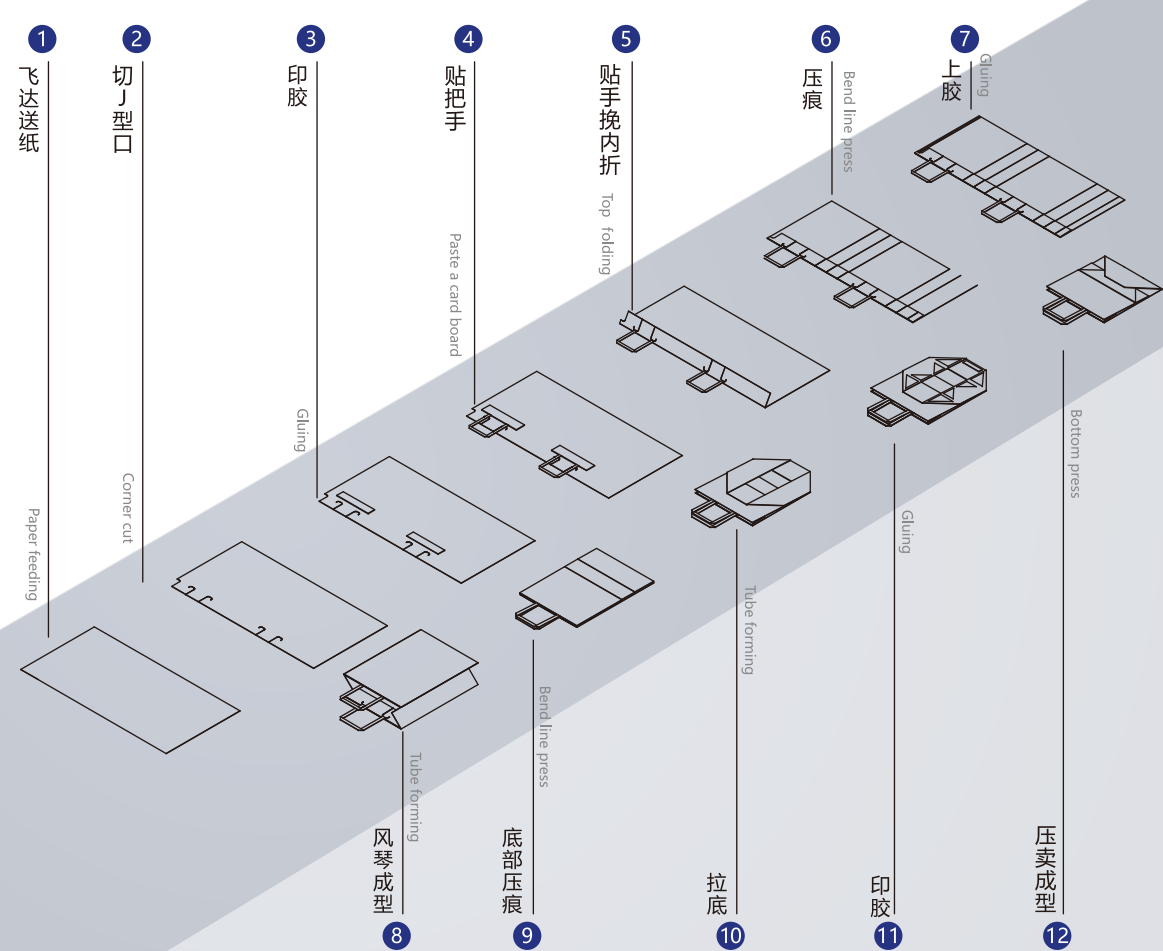
设备整体图（360型）

OUTSIDE DRAWING (TYPE 360)



工序流程图

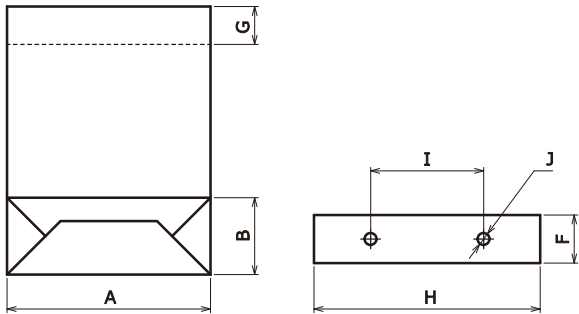
FLOW CHART



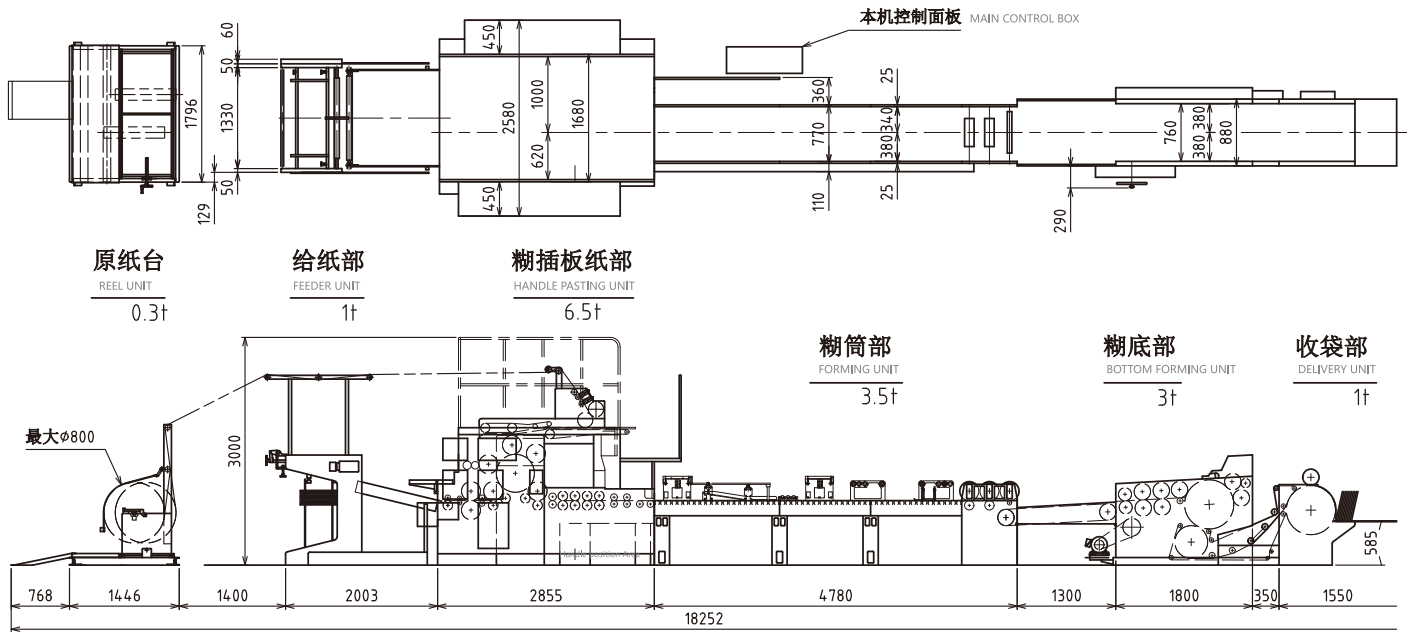
全自动插板制袋机系列规格表
SPECIFICATIONS

设备型号	袋宽 (mm)	袋底宽 (mm)	纸张宽 (mm)	纸长 (mm)	袋筒长 (mm)	贴条切断长 (mm)	内折宽 (mm)	口板纸宽 (mm)	打孔距离 (mm)	打孔径 (mm)	耗电量 (KW)	制袋能力 (个/分钟)
TYPE	BAG WIDTH	BOTTOM WIDTH	SHEET WIDTH	SHEET LENGTH	TUBE LENGTH	CARD WIDTH	TOP FOLDING	CARD LENGTH	PUNCHING DISTANCE	HOLE DIAMETER	POWER CONSUMPTION	SPEED A / MIN.
	A	B	C	D	E	F	G	H	I	J		
S220M-P	150~250	60~110	490~750	270~440	220~390	28,30,35	40~50	130~230	50,75	3,4,5	14	50~70
M360M-P	180~360	70~150	530~1050	340~600	280~540	28,30,35	50~60	150~340	80,120	3,4,5	15	45~65
L500M-P	260~500	70~180	690~1260	380~620	320~560	28,30,35	50~60	240~480	120,160	3,4,5	17	40~60

注:「制袋能力」是由空气湿度、纸张材质、纸张基重、纸张公差、以及纸绳和纸板的材质和胶水等条件所决定。
Note: [Speed] is determined by conditions such as air humidity, paper materials, paper basis weight, paper tolerance and materials and glue of paper rope and cardboard.



设备整体图 (360型)
OUTSIDE DRAWING (TYPE 360)



工序流程图
FLOW CHART

